

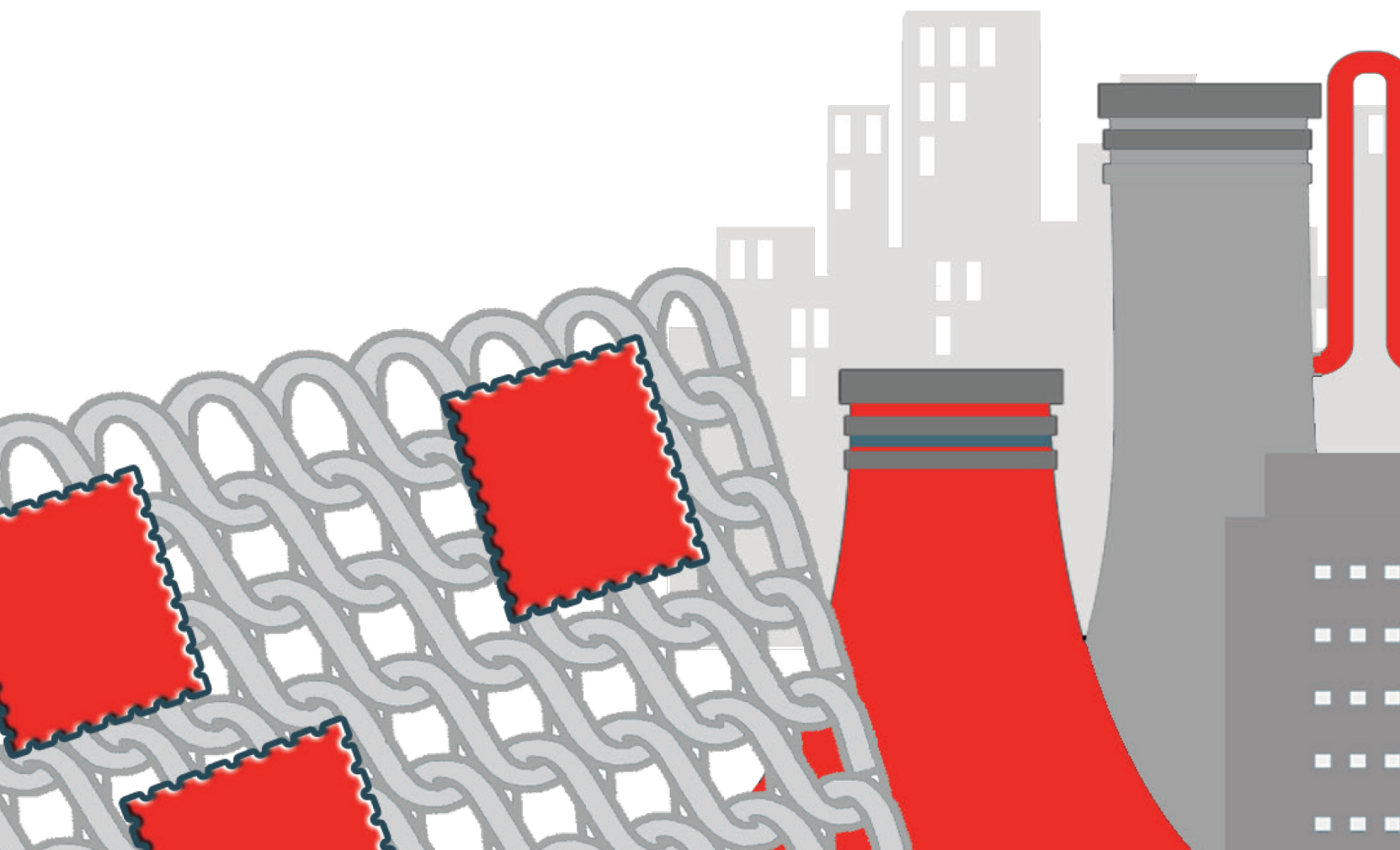


Original **Z** Bands manufacturer in France since  
**1919**

*The global leader in metal belts for baker furnaces.*

*changes management & name.*

*For a company with ancestral know-how!*



## METAL BELTS FOR BAKER FURNACES « Z BELT »

*The metal « Z » belts are designed to meet the specific requirements of biscuit makers using feed through ovens.*

*They are long lasting and maintenance is quick and simple. Belts are made of carbon steel and can be made with a width of more than 1.5 meter and lengths up to 300 meters.*



### FEATURES AND BENEFITS



- 4 types of belts to meet specific needs of the baking industry
- Lightweight, reduced size and thickness
- Low heat inertia, good air circulation
- High quality, high strength. Edges are looped for greater flexibility and a better contact with drums - even of small diameters. Edge finish prevents the belt from being damaged by side guides and blades.
- Innovative manufacturing method that provides a perfect alignment of wires for larger open space into the meshes for the same strength.

**This is key for providing a quick and even baking and helps to keep the belt cleaned.**

### RANGE OF METAL BELTS

**Z47** : is the best-in-class product used in large installations with high output (speeds up to 30m/min). Open space in the mesh allows good air circulation during baking process.

**Z47R** : is a Z47 belt featuring an improved shear resistance for a longer life cycle and intensive use. It requires a higher heat during baking process.

**Z47**

**Z47R**

**Z28**

**Z48**

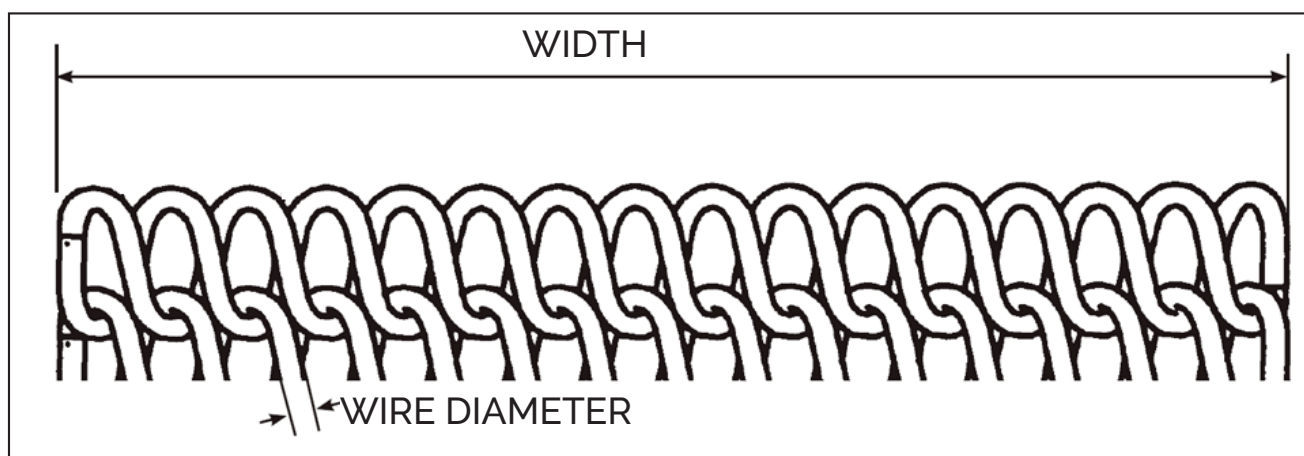
**Z28** : has a reduced wire thickness that requires less heat during baking process for improved savings. High temperature is not recommended. Designed for length of 100 m.

On special demand : **Z28R** for heavy duty applications. Thanks to the small hole into the mesh, the Z28R belt allows soft dough baking.

**Z48** : Specially designed for rusks and hard biscuits. Large hole in mesh improve air circulation. On special demand : Z48S is like the Z48 but with a higher resistance.



Before starting up the conveyor, cut the belt to the correct dimensions, leaving enough travel for the tensioning drum. The belt tension must be sufficient to prevent the belt from slipping off the drive drum. Please check the direction of rotation (see painted arrow).



SPÉCIFICATIONS	Z47	Z47R	Z28	Z48
Wire diameter (mm)	1.2	1.5	1.0	1.3
Pitch (mm)	8.2	8.5	6.3	8.5
Thickness of the belt (mm)	2.2	2.8	1.8	2.4
Weight / sq meter (kg)	7.0	11.2	6.5	7.4
Breaking strength (daN / cm of width)	240	390	160	220
Max. Width (mm)	1550	1550	1500	1550
Min drum diameter (mm)	300	300	300	300

*Prior to starting up the conveyor belt, cut the belt to secure the longest possible stroke for the tensioning drum. Tension of the belt must be sufficient to prevent the belt sliding over the driving drum. In any case, please ensure that the belt is in the right direction (painted arrow).*

## RECOMMENDATION

It is recommended to change the belt every 3 years when normally used (3 shifts). For more intensive use or very high temperature furnaces expected life can be reduced. Normal lead time for a new belt is from 6 to 10 weeks.

The « Z » bands series was launched for the baking industries. « Z » belts provide key benefits for the customer such as lightweight, low heat inertia, high strength and good air circulation through the belt. These features position **La Bridoire BELTS** as a leader providing worldwide customer in the baking industry. Belts are manufactured through a controlled process which includes :

- Steel supplied to high specifications, controlled and selected to provide limited deformation during heating.
- Recording and tracking of manufacturing processes for regular geometry : Width, pitch, thickness.





## Z BANDS MANUFACTURER

62 Route du Cumont, 73520 LA BRIDOIRE - FRANCE

+ 33 6 85 83 85 16

[corinne@labridoire-belts.com](mailto:corinne@labridoire-belts.com)



[www.ovenband-labridoire.com](http://www.ovenband-labridoire.com)

(Under modification)

